

## SOME OPTIMAL ELEMENTARY INEQUALITIES ON THE UNIT DISC

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ABSTRACT. Let  $z$  be a complex number satisfying  $|z| \leq 1$ . Then the following inequalities

$$\sin 1 \cdot |z| \leq |\sin z| \leq \frac{1}{2} \left( e - \frac{1}{e} \right) |z|,$$

$$\cos 1 \leq |\cos z| \leq \frac{1}{2} \left( e + \frac{1}{e} \right),$$

$$\frac{e^2 - 1}{e^2 + 1} |z| \leq |\tan z| \leq \tan 1 \cdot |z|,$$

and

$$\left( 1 - \frac{1}{e} \right) |z| \leq |e^z - 1| \leq (e - 1) |z|$$

hold; moreover, the constants in the above inequalities are optimal.

**1. Introduction.** References [3, 4] cited the following inequalities which can be found in the literature [2]:

Let  $z$  be a complex number satisfying  $|z| \leq 1$ . Then inequalities

$$|\cos z| < 2, \quad |\sin z| \leq \frac{6}{5} |z|$$

and

$$\frac{1}{4} |z| < |e^z - 1| < \frac{7}{4} |z|$$

hold.

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We find that the constants in the above inequalities are not optimal; they can be improved. We have obtained some new optimal inequalities. The main results are as follows:

**Theorem 1.** *Let  $z$  be a complex number satisfying  $|z| \leq 1$ . Then inequalities*

$$(1) \quad \sin 1 \cdot |z| \leq |\sin z| \leq \frac{1}{2} \left( e - \frac{1}{e} \right) |z|,$$

$$(2) \quad \cos 1 \leq |\cos z| \leq \frac{1}{2} \left( e + \frac{1}{e} \right),$$

$$(3) \quad \frac{e^2 - 1}{e^2 + 1} |z| \leq |\tan z| \leq \tan 1 \cdot |z|$$

hold; moreover, the constants in the above inequalities (1)–(3) are optimal.

**Theorem 2.** *Let  $z$  be a complex number satisfying  $0 < |z| < 1$ . Then inequalities*

$$(4) \quad \left( 1 - \frac{1}{e} \right) |z| < |e^z - 1| < (e - 1) |z|$$

hold; moreover, both constants  $1 - (1/e)$  and  $e - 1$  in (4) are optimal.

The above results are a bundle of new elegant inequalities.

**2. The proof of Theorem 1.** To prove Theorem 1, we need a preliminary lemma.

**Lemma 1.** *Suppose a positive sequence  $\{ka_k\}$  ( $k = 1, 2, \dots$ ) is monotonically decreasing and tends to zero as  $k$  tends to  $\infty$ . Then the following function series*

$$f(x) = \sum_{k=1}^{\infty} (-1)^k a_k x^k$$

is monotonically decreasing on  $[0, 1]$ ; thus

$$\sum_{k=1}^{\infty} (-1)^k a_k \leq \sum_{k=1}^{\infty} (-1)^k a_k x^k \leq 0.$$

*Proof.* For a fixed  $x$ ,  $x \in (0, 1]$ , the function series

$$\sum_{k=1}^{\infty} (-1)^k a_k x^k$$

is the alternating series with the negative leading term. So it converges to a non-positive number. Since the derivative of the series  $f(x)$  exists according to the condition of Lemma 1, so

$$f'(x) = \sum_{k=1}^{\infty} (-1)^k k a_k x^{k-1} \leq 0.$$

This completes the proof of the Lemma.  $\square$

Now we turn to prove the Theorem.

*Proof of Theorem 1.* We first prove the left-hand inequality of (1). Since the inequalities (1) hold obviously for  $z = 0$ , we assume that  $z \neq 0$  in the following. Let  $\bar{z}$  denote the complex conjugate of  $z$ . Using basic properties of **C** [1], we have

$$(5) \quad |\sin z| = |z| \left| \frac{\sin z}{z} \right| = |z| \sqrt{\frac{\sin z}{z} \cdot \overline{\left( \frac{\sin z}{z} \right)}} = |z| \sqrt{\frac{\sin z \cdot \sin \bar{z}}{z \bar{z}}}.$$

Writing  $z = r(\cos \theta + i \sin \theta)$  ( $0 < r \leq 1$ ) and applying the trigonometric identity

$$\sin A \cdot \sin B = -\frac{1}{2}[\cos(A+B) - \cos(A-B)],$$

by Euler's formula we have

$$(6) \quad \sin z \cdot \sin \bar{z} = -\frac{1}{2}[\cos(2r \cos \theta) - \cos(2ir \sin \theta)].$$

Using the Taylor expansion of  $\cos x$ , we have

$$(7) \quad \cos(2r \cos \theta) = \sum_{k=0}^{\infty} (-1)^k \frac{(2r \cos \theta)^{2k}}{(2k)!}$$

and

$$(8) \quad \cos(2ir \sin \theta) = \sum_{k=0}^{\infty} \frac{(2r \sin \theta)^{2k}}{(2k)!}.$$

The expressions (6), (7) and (8) yield

$$\sin z \cdot \sin \bar{z} = \frac{1}{2} \sum_{k=1}^{\infty} \frac{(2r)^{2k}}{(2k)!} [\sin^{2k} \theta + (-1)^{k+1} \cos^{2k} \theta].$$

From Lemma 1, we obtained the following inequalities

$$(9) \quad \begin{aligned} \frac{\sin z \cdot \sin \bar{z}}{z \bar{z}} &= \frac{1}{2} \sum_{k=1}^{\infty} \frac{2^{2k} r^{2(k-1)}}{(2k)!} [\sin^{2k} \theta + (-1)^{k+1} \cos^{2k} \theta] \\ &\geq 1 + 2 \cos^2 \theta \sum_{k=2}^{\infty} (-1)^{k+1} \frac{2^{2(k-1)}}{(2k)!} (r \cos \theta)^{2(k-1)} \\ &\geq 1 + 2 \sum_{k=2}^{\infty} (-1)^{k+1} \frac{2^{2(k-1)}}{(2k)!} (r \cos \theta)^{2(k-1)} \\ &\geq 1 + 2 \sum_{k=2}^{\infty} (-1)^{k+1} \frac{2^{2(k-1)}}{(2k)!} \\ &= \frac{1 - \cos 2}{2} = \sin^2 1 \end{aligned}$$

where we have used the inequality  $[\sin^{2k} \theta + (-1)^{k+1} \cos^{2k} \theta] \leq \sin^2 \theta + \cos^2 \theta = 1$ . Combining (5) and (9), we obtain the desired inequality. Now we turn to the right-hand inequality of (1).

Using the Taylor expansion of  $e^x$ , we have

$$e = \sum_{k=0}^{\infty} \frac{1}{k!} \quad \text{and} \quad e^{-1} = \sum_{k=0}^{\infty} \frac{(-1)^k}{k!};$$

then

$$\begin{aligned} \left| \frac{\sin z}{z} \right| &= \left| \sum_{k=0}^{\infty} (-1)^k \frac{z^{2k}}{(2k+1)!} \right| \leq \sum_{k=0}^{\infty} \left| \frac{z^{2k}}{(2k+1)!} \right| \\ &\leq \sum_{k=0}^{\infty} \frac{1}{(2k+1)!} = \frac{1}{2} \left( \sum_{k=0}^{\infty} \frac{1}{k!} - \sum_{k=0}^{\infty} \frac{(-1)^k}{k!} \right) \\ &= \frac{1}{2} \left( e - \frac{1}{e} \right). \end{aligned}$$

So the right-hand inequality of (1) holds.

Both equal signs of inequalities (1) hold for  $z = 1$  and  $z = i$  respectively, so inequalities (1) are optimal.

We now move to the proofs of the inequalities (2). Using the basic properties of  $\mathbf{C}$ , we have

(10)

$$|\cos z| = \sqrt{\cos z \cdot \cos \bar{z}} = \sqrt{\cos z \cdot \cos \bar{z}} = \sqrt{\frac{1}{2} [\cos(z + \bar{z}) + \cos(z - \bar{z})]}.$$

Using a method similar to that used in the proof of (1), we can easily get

$$(11) \quad \frac{1}{2} [\cos(z + \bar{z}) + \cos(z - \bar{z})] \geq 1 + \frac{1}{2} \sum_{k=1}^{\infty} \frac{2^{2k}}{(2k)!} = \frac{1 + \cos 2}{2} = \cos^2 1.$$

Thus the left-hand inequality of (2) holds by combining (10) and (11). The right-hand inequality of (2) can be derived directly as follows:

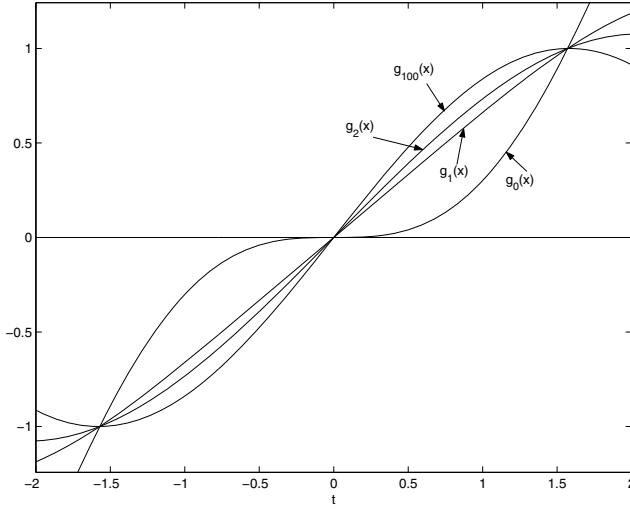
$$|\cos z| = \left| \sum_{k=0}^{\infty} (-1)^k \frac{z^{2k}}{(2k)!} \right| \leq \sum_{k=0}^{\infty} \left| \frac{z^{2k}}{(2k)!} \right| \leq \sum_{k=0}^{\infty} \frac{1}{(2k)!} = \frac{1}{2} \left( e + \frac{1}{e} \right).$$

Both equal signs of inequalities (1) hold for  $z = 1$  and  $z = i$  respectively, so the inequalities are optimal.

Finally, we need to prove inequalities (3). Since inequalities (3) hold obviously for  $z = 0$ , we suppose  $z \neq 0$  in the following. From

(12)

$$\left| \frac{\tan z}{z} \right| = \sqrt{\frac{\tan z}{z} \cdot \overline{\left( \frac{\tan z}{z} \right)}} = \sqrt{\frac{\tan z}{z} \cdot \frac{\tan \bar{z}}{\bar{z}}} = \sqrt{\frac{\sin z \cdot \sin \bar{z}}{z \bar{z} \cos z \cdot \cos \bar{z}}}$$

FIGURE 1. Graphs of  $g_0(x)$ ,  $g_1(x)$ ,  $g_2(x)$  and  $g_{100}(x)$ .

we can see that it is sufficient to show inequalities (3) hold for a complex number  $z$  lying in the half closed unit disc above the real axis except the origin. That is, we need only to consider the case in which a complex number  $z$  lies on the region  $\{0 < r \leq 1, 0 \leq \theta \leq \pi\}$ . By trigonometric identities and Euler's formula, we have

$$(13) \quad \begin{aligned} \frac{\sin z \cdot \sin \bar{z}}{\cos z \cdot \cos \bar{z}} &= \frac{\cos(z - \bar{z}) - \cos(z + \bar{z})}{\cos(z - \bar{z}) + \cos(z + \bar{z})} \\ &= \frac{\cos(2ir \sin \theta) - \cos(2r \cos \theta)}{\cos(2ir \sin \theta) + \cos(2r \cos \theta)}. \end{aligned}$$

Write

$$(14) \quad f(r, \theta) := \frac{\cos(2ir \sin \theta) - \cos(2r \cos \theta)}{\cos(2ir \sin \theta) + \cos(2r \cos \theta)}.$$

First, for a fixed  $r$ ,  $f(r, \theta)$  can be regarded as a scalar function with regard to  $\theta$ . The partial differentiation of  $f(r, \theta)$  is

$$\begin{aligned}
& \frac{\partial f(r, \theta)}{\partial \theta} \\
&= \frac{-4r[\sin(2ir \sin \theta) \cdot i \cos \theta \cdot \cos(2r \cos \theta) + \cos(2ir \sin \theta) \cdot \sin \theta \cdot \sin(2r \cos \theta)]}{(\cos(2ir \sin \theta) + \cos(2r \cos \theta))^2} \\
&= \frac{-4r \left[ \sum_{k=0}^{\infty} (-1)^k \frac{(2ir \sin \theta)^{2k+1}}{(2k+1)!} \cdot i \cos \theta \cdot \cos(2r \cos \theta) + \sum_{k=0}^{\infty} \frac{(2r \sin \theta)^{2k}}{(2k)!} \sin \theta \cdot \sin(2r \cos \theta) \right]}{(\cos(2ir \sin \theta) + \cos(2r \cos \theta))^2} \\
&= \frac{-4r \sum_{k=0}^{\infty} \left[ \left( -\frac{1}{2k+1} 2r \cos \theta \cos(2r \cos \theta) + \sin(2r \cos \theta) \right) \frac{1}{(2k)!} (2r)^{2k} \sin^{2k+1} \theta \right]}{(\cos(2ir \sin \theta) + \cos(2r \cos \theta))^2}.
\end{aligned}$$

We now consider the function

$$g_k(x) := -\frac{1}{2k+1} x \cos x + \sin x, \quad x = 2r \cos \theta, \quad x \in [-2, 2], \quad k = 0, 1, 2, \dots$$

It is not difficult to prove that (see Figure 1)

$$g_k(x) > 0, \quad x \in (0, 2]; \quad g_k(x) = 0, \quad x = 0; \quad g_k(x) < 0, \quad x \in [-2, 0).$$

Thus we can easily get

$$\begin{aligned}
\frac{\partial f(r, \theta)}{\partial \theta} &< 0, \quad \theta \in \left[0, \frac{\pi}{2}\right); \quad \frac{\partial f(r, \theta)}{\partial \theta} = 0, \\
\theta = \frac{\pi}{2}; \quad \frac{\partial f(r, \theta)}{\partial \theta} &> 0, \quad \theta \in \left(\frac{\pi}{2}, \pi\right].
\end{aligned}$$

We derive easily that  $\partial f(r, \theta)/\partial \theta$  has three zeros  $\theta = 0, (\pi/2), \pi$  and  $f(r, \theta)$  attains its minimum value at point  $\theta = \pi/2$  and attains its maximum value at points  $\theta = 0$  or  $\theta = \pi$  on the interval  $[0, \pi]$ . Thus we obtain for a fixed  $r$  that

$$(15) \quad \frac{\cos(2ir) - 1}{\cos(2ir) + 1} = f\left(r, \frac{\pi}{2}\right) \leq f(r, \theta) \leq f(r, 0) = \frac{1 - \cos(2r)}{1 + \cos(2r)}.$$

Expression (15) gives

$$\frac{f(r, \theta)}{r^2} \geq \frac{f\left(r, \frac{\pi}{2}\right)}{r^2} = \frac{\cos(2ir) - 1}{r^2(\cos(2ir) + 1)} := g(r).$$

The derivative of  $g(r)$  is

$$\begin{aligned}
g'(r) &= \frac{-4ir^2 \sin(2ir) - 2r \cos^2(2ir) + 2r}{(r^2(\cos(2ir) + 1))^2} \\
&= \frac{-4ir^2 \sin(2ir) - r \cos(4ir) + r}{(r^2(\cos(2ir) + 1))^2} \\
&= \frac{-4ir^2 \sum_{k=1}^{\infty} (-1)^{k-1} \frac{(2ir)^{2k-1}}{(2k-1)!} - r \sum_{k=0}^{\infty} (-1)^k \frac{(4ir)^{2k}}{(2k)!} + r}{(r^2(\cos(2ir) + 1))^2} \\
&= \frac{4r^2 \sum_{k=1}^{\infty} \frac{(2r)^{2k-1}}{(2k-1)!} - r \sum_{k=1}^{\infty} \frac{(4r)^{2k}}{(2k)!}}{(r^2(\cos(2ir) + 1))^2} \\
&= \frac{\sum_{k=1}^{\infty} \left( \frac{2^{2k+1}}{(2k-1)!} - \frac{4^{2k}}{(2k)!} \right) r^{2k+1}}{(r^2(\cos(2ir) + 1))^2}.
\end{aligned}$$

It is easy to check that

$$\frac{2^{2k+1}}{(2k-1)!} - \frac{4^{2k}}{(2k)!} \leq 0, \quad (k \geq 1 \text{ is a integer}).$$

Thus we have that  $g'(r) < 0$  and  $g(r)$  is a monotonically decreasing function on  $[0, 1]$ . We conclude that

$$\begin{aligned}
(16) \quad \frac{f(r, \theta)}{r^2} \geq g(r) \geq g(1) &= \frac{\cos(2i) - 1}{\cos(2i) + 1} = \frac{\sum_{k=0}^{\infty} \frac{2^{2k}}{(2k)!} - 1}{1 + \sum_{k=0}^{\infty} \frac{2^{2k}}{(2k)!}} \\
&= \frac{\frac{e^2 + e^{-2}}{2} - 1}{\frac{e^2 + e^{-2}}{2} + 1} = \left( \frac{e^2 - 1}{e^2 + 1} \right)^2.
\end{aligned}$$

Combining (12), (13), (14), (16) and the above expression, we have

$$(17) \quad \left| \frac{\tan z}{z} \right| = \sqrt{\frac{\sin z \cdot \sin \bar{z}}{z \cos z \cdot \cos \bar{z}}} = \sqrt{\frac{f(r, \theta)}{r^2}} \geq \frac{e^2 - 1}{e^2 + 1}.$$

This completes the proof of the left-hand inequality of (3).

Next we prove the right-hand inequality of (3).

Expression (15) gives

$$\frac{f(r, \theta)}{r^2} \leq \frac{f(r, 0)}{r^2} = \frac{1}{r^2} \frac{1 - \cos(2r)}{1 + \cos(2r)}.$$

We denote

$$h(r) := \frac{1}{r^2} \frac{1 - \cos(2r)}{1 + \cos(2r)},$$

then

$$h'(r) = \frac{2r \sin(2r)(2r - \sin(2r))}{(r^2 + r^2 \cos(2r))^2} > 0, \quad 0 < r \leq 1.$$

We know that  $h(t)$  is monotonically increasing function on  $(0, 1]$ . This yields

$$\frac{f(r, \theta)}{r^2} \leq h(r) \leq h(1) = \frac{1 - \cos 2}{1 + \cos 2} = \tan^2 1.$$

Recalling (17) we have immediately

$$\left| \frac{\tan z}{z} \right| = \sqrt{\frac{f(r, \theta)}{r^2}} \leq \tan 1.$$

This completes the proof of inequalities (3) and thus completes the proof of Theorem 1.

**3. The proof of Theorem 2.** To prove Theorem 2, we need some preliminary inequalities.

**Lemma 2.** *If  $0 < x < 1$ , then  $e^x - 1 > x$ . Furthermore, if  $-1 < x < 0$ , then*

$$e^x - 1 < \left(1 - \frac{1}{e}\right)x + \frac{1}{2e}x(1 + x).$$

*Proof.* The first assertion is well known, so we just prove the second one. Let the real function  $f(x)$  be given by

$$f(x) := e^x - 1 - \left(1 - \frac{1}{e}\right)x - \frac{1}{2e}x(1 + x);$$

then

$$f''(x) = e^x - \frac{1}{e} > 0, \quad \text{for all } -1 < x < 0.$$

So  $f(x)$  cannot attain its maximal value in  $-1 < x < 0$ . Then

$$f(x) < \max \left\{ \lim_{x \rightarrow 0} f(x), \lim_{x \rightarrow -1} f(x) \right\} = 0.$$

The above expression gives

$$e^x - 1 < \left(1 - \frac{1}{e}\right)x + \frac{1}{2e}x(1+x), \quad \text{for all } -1 < x < 0. \quad \square$$

**Lemma 3.** *If  $-1 < x < 0$ , then*

$$(e^x - 1)^2 > \left(1 - \frac{1}{e}\right)^2 x^2 + \frac{1}{e} \left(1 - \frac{1}{e}\right) x^2 (1+x).$$

**Lemma 4.** *The real function  $f(x) = (\sin x)/x$  is monotonically decreasing on the interval  $(0, (\pi/2))$ .*

Lemma 3 follows directly from Lemma 2, while Lemma 4 can be obtained by direct calculation.

*Proof of Theorem 2.* We first prove the left-hand inequality of (4). Using basic properties of  $\mathbf{C}$

$$|z|^2 = z\bar{z} \quad \text{and} \quad \overline{e^z} = e^{\bar{z}};$$

we obtain

$$|e^z - 1| = |z| \left| \frac{e^z - 1}{z} \right| = |z| \sqrt{\frac{(e^z - 1)(e^{\bar{z}} - 1)}{z\bar{z}}}.$$

Writing  $z = r(\cos \theta + i \sin \theta)$  ( $0 < r < 1$ ), we have by Euler's formula

$$\begin{aligned} f(r, \theta) &:= \frac{(e^z - 1)(e^{\bar{z}} - 1)}{z\bar{z}} = \frac{e^{2r \cos \theta} - 2e^{r \cos \theta} \cos(r \sin \theta) + 1}{r^2} \\ &= \frac{(e^{r \cos \theta} - 1)^2 + 2e^{r \cos \theta}(1 - \cos(r \sin \theta))}{r^2} \\ &= \frac{(e^{r \cos \theta} - 1)^2 + 4e^{r \cos \theta} \sin^2\left(\frac{r \sin \theta}{2}\right)}{r^2}. \end{aligned}$$

To prove the left-hand inequality of (4), it is sufficient to show that

$$(18) \quad f(r, \theta) > \left(1 - \frac{1}{e}\right)^2.$$

In the following we derive the proof of (18) by distinguishing three cases:

**Case 1.**  $\cos \theta > 0$ . Applying Lemma 1, noting that the inequality  $\sin x/x > (2/\pi)$  ( $0 < x < (\pi/2)$ ) and  $4/\pi^2 > (1 - (1/e))^2$ , we can deduce that

$$\begin{aligned} f(r, \theta) &> \frac{r^2 \cos^2 \theta + 4 \sin^2 \left(\frac{r \sin \theta}{2}\right)}{r^2} > \frac{r^2 \cos^2 \theta + 4 \left(\frac{2}{\pi} \frac{r \sin \theta}{2}\right)^2}{r^2} \\ &> \frac{r^2 \cos^2 \theta + \frac{4}{\pi^2} r^2 \sin^2 \theta}{r^2} > \left(1 - \frac{1}{e}\right)^2. \end{aligned}$$

We see that (18) holds in this case.

**Case 2.**  $\cos \theta < 0$ . Applying Lemma 3, we have

$$\begin{aligned} f(r, \theta) &> \\ \frac{\left(1 - \frac{1}{e}\right)^2 r^2 \cos^2 \theta + \frac{1}{e} \left(1 - \frac{1}{e}\right) r^2 (1 + r \cos \theta) \cos^2 \theta + 4 e^{r \cos \theta} \sin^2 \left(\frac{r \sin \theta}{2}\right)}{r^2}. \end{aligned}$$

To prove the desired inequality, it is sufficient to show that

$$\frac{1}{e} \left(1 - \frac{1}{e}\right) r^2 (1 + r \cos \theta) \cos^2 \theta + 4 e^{r \cos \theta} \sin^2 \left(\frac{r \sin \theta}{2}\right) > \left(1 - \frac{1}{e}\right)^2 r^2 \sin^2 \theta,$$

which is equivalent to

$$\frac{1}{e} \left(1 - \frac{1}{e}\right) (1 + r \cos \theta) \cot^2 \theta + e^{r \cos \theta} \left(\sin \frac{r \sin \theta}{2} / \frac{r \sin \theta}{2}\right)^2 > \left(1 - \frac{1}{e}\right)^2.$$

Noting that  $\cos \theta < 0$  and  $0 < r < 1$ , we need only to show that

$$(19) \quad I := \frac{1}{e} \left(1 - \frac{1}{e}\right) (1 + \cos \theta) \cot^2 \theta + e^{\cos \theta} \left(\sin \frac{\sin \theta}{2} / \frac{\sin \theta}{2}\right)^2 > \left(1 - \frac{1}{e}\right)^2.$$

To prove (19), we need to distinguish two cases again.

**a.**  $\cos \theta \geq -0.75$ . In this case, it is easy to show  $|\sin \theta| < 0.67$ ,  $e^{\cos \theta} > 0.47$ . Applying Lemma 4, we have

$$\left( \sin \frac{\sin \theta}{2} / \left| \sin \frac{\sin \theta}{2} \right| \right)^2 = \left| \sin \frac{\sin \theta}{2} \right| / \left| \sin \frac{\sin \theta}{2} \right|^2 > \left( \frac{\sin 0.335}{0.335} \right)^2 > 0.96.$$

Thus

$$I > e^{\cos \theta} \left( \sin \frac{\sin \theta}{2} / \left| \sin \frac{\sin \theta}{2} \right| \right)^2 > 0.47 \times 0.96 = 0.4512 > \left( 1 - \frac{1}{e} \right)^2 \approx 0.39958.$$

We see that (19) holds in this case.

**b.**  $\cos \theta < -0.75$ . Again applying Lemma 4, we have

$$\begin{aligned} I &> \frac{1}{e} \left( 1 - \frac{1}{e} \right) \frac{\cos^2 \theta}{1 - \cos \theta} + \frac{1}{e} \left( \frac{\sin \frac{1}{2}}{\frac{1}{2}} \right)^2 > \frac{1}{e} \left( 1 - \frac{1}{e} \right) \frac{0.75^2}{2} + \frac{1}{e} \left( 2 \sin \frac{1}{2} \right)^2 \\ &> 0.36788 \times (0.63212 \times 0.28125 + 0.91940) > 0.40 > \left( 1 - \frac{1}{e} \right)^2. \end{aligned}$$

Combining **a** with **b**, we obtain (19) for the case  $\cos \theta < 0$ .

It remains to show

**Case 3.**  $\cos \theta = 0$ . In this case  $\sin \theta = \pm 1$ , we see that

$$f(r, \theta) := g(r) = \frac{4 \sin^2 \left( \frac{r \sin \theta}{2} \right)}{r^2} = \left( \sin \frac{r}{2} / \frac{r}{2} \right)^2 > \left( \sin \frac{1}{2} / \frac{1}{2} \right)^2 > \left( 1 - \frac{1}{e} \right)^2.$$

Together with cases **1**, **2** and **3**, we obtain the left-hand inequality of (4).

Second, we prove the right-hand inequality of (4). We have

$$\begin{aligned} |e^z - 1| &= \left| \sum_{k=1}^{\infty} \frac{z^k}{k!} \right| = |z| \left| \sum_{k=0}^{\infty} \frac{z^k}{(k+1)!} \right| \leq |z| \sum_{k=0}^{\infty} \frac{|z|^k}{(k+1)!} \\ &< |z| \sum_{k=0}^{\infty} \frac{1}{(k+1)!} = (e-1)|z|. \end{aligned}$$

Finally, we show the optimality of (4). Considering  $z = x \rightarrow -1$  ( $x$  is a real number), we see that the constant  $1 - (1/e)$  in inequality (4) is optimal. Considering  $z = x \rightarrow 1$  ( $x$  is a real number), we see that the constant  $e - 1$  in the inequalities (4) is also optimal. This completes the proof.

From the procedure of the proof of Theorem 2, we immediately get

**Corollary.** *Let  $z$  be a complex number satisfying  $|z| \leq 1$ . Then the inequalities*

$$\left(1 - \frac{1}{e}\right)|z| \leq |e^z - 1| \leq (e - 1)|z|$$

*hold. Moreover, both constants  $1 - (1/e)$  and  $e - 1$  in the above inequalities are optimal.*

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